

# SPECIFICATION FOR HEAT TREAT

COMPANY \_\_\_\_\_

ADDRESS \_\_\_\_\_

CITY \_\_\_\_\_ QUOTE NO. \_\_\_\_\_

DATE WANTED \_\_\_\_\_ AUTHORIZED BY \_\_\_\_\_

SKETCH

STEEL \_\_\_\_\_

PART NO. \_\_\_\_\_

NO. OF PCS. \_\_\_\_\_

ROCKWELL \_\_\_\_\_

WORKMAN \_\_\_\_\_

S.O. \_\_\_\_\_

P.O. \_\_\_\_\_

DATE \_\_\_\_\_

CONTACT \_\_\_\_\_

## HARDEN

- VACUUM HEAT
- HARDEN & DRAW
- SOLUTION HEAT TREAT

## TEMPER

- DRAW ONLY
- AGE HARDEN
- NORMALIZE
- STRESS RELIEVE
- ANNEAL
- MARTEMPER

## SPECIAL ADDED SERVICES

- STRAIGHTEN \_\_\_\_\_ T.I.R.
- DEEP FREEZE
- DEEP CRYOGENICS
- FLAME HARDEN
- SANDBLAST
- GLASS BEAD
- SHOTBLAST
- CERTIFICATION

## CASE HARDENING

- CARB & HDN \_\_\_\_\_ CASE DEPTH
- CARB ONLY \_\_\_\_\_ CASE DEPTH
- CARBONITRIDE \_\_\_\_\_ CASE DEPT

## WEIGHT

RECEIVED BY \_\_\_\_\_

Pride Investments LLC, dba



**AMERICAN**  
HEAT TREATING

1346 MORRIS AVENUE • DAYTON, OHIO 45417-1829 • (937) 461-1121 • FAX (937)461-1166

## STATEMENT OF LIABILITY

ALL WORK IS ACCEPTED SUBJECT TO THE FOLLOWING CONDITIONS: It is generally recognized that even after employing all the science known to us and capable men with years of training, there still remain hazards in heat treating. Our liability to our customers, whether arising from contract or tort, shall not exceed twice the amount of our charge for the work done on any material, (first to reimburse for the charges and second to compensate in the amount of the charges), except by written agreement. **WE WILL NOT BE LIABLE FOR ANY PERSONAL INJURY, PROPERTY DAMAGE OR ANY SPECIAL DIRECT, INDIRECT, OR CONSEQUENTIAL DAMAGES OR ECONOMIC LOSS, INCLUDING BUT NOT LIMITED TO LOST PROFITS, LOST PRODUCTION, RECALL OR ANY OTHER LOSSES, EXPENSES OR LIABILITIES ALLEGEDLY RESULTING FROM OUR ACTS OR OMISSIONS.** Warranties will be assumed by us only when made in writing and signed by both you and us for which higher charges will be made for our services. No claims for shortage in weight or count will be entertained unless presented within five (5) working days after receipt of materials by customer. No claim will be allowed for shrinkage, expansion, deformity or rupture of material if treating or straightening, except by written agreement, as stated above, nor in any case for rupture caused by subsequent grinding. Whenever we are given material with detailed instructions as to treatment, our responsibility shall end with the carrying out of those instructions. Failure by a customer to indicate plainly and correctly the kind of material (i.e., make, brand and grade of steel) to be treated, shall cause an extra charge to be made to cover any additional expense incurred as a result thereof. It shall be the duty of the customer to inspect the merchandise immediately upon its return, and in any event claims must be reported prior to the time that any further processing, assembling or any other work has been done on said materials. No agent or representative is authorized to alter these rules and conditions, except by writing duly approved by us.

Mgr.  
American Heat Treating